



Computational Intelligence for Industrial and Environmental Applications

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Summary

1. Introduction to industrial and environmental applications
2. Computational intelligence in industrial and environmental applications
3. Intelligent monitoring and control systems design methodology
 - Computational intelligence for *sensors*
 - Signal *preprocessing*
 - Feature *extraction* and *selection*
 - Computational intelligence for *data fusion*
 - Computational intelligence for *classification* and *quality measurement*
 - Computational intelligence for *system optimization*
4. Conclusions

Industrial Applications

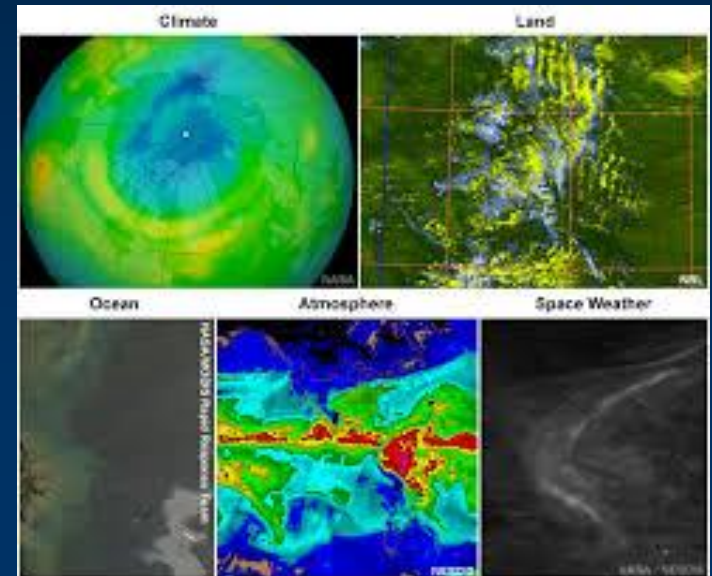
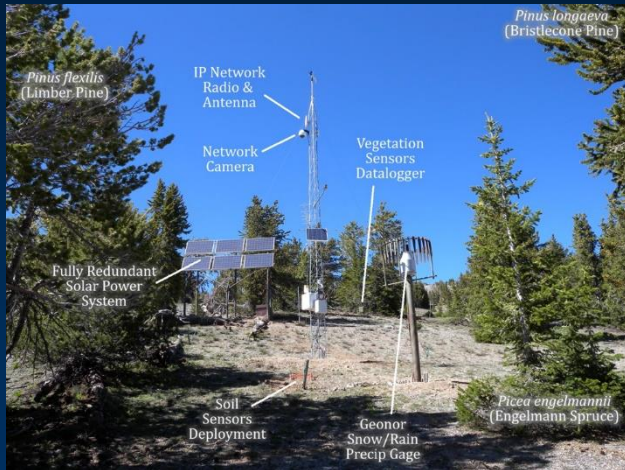
Manufacturing Process

Quality Control



Environmental Applications

Monitoring Systems



Industrial and Environmental Analysis

- Boring, repetitive, exhausting and dangerous for human operators
- A computer does not get tired

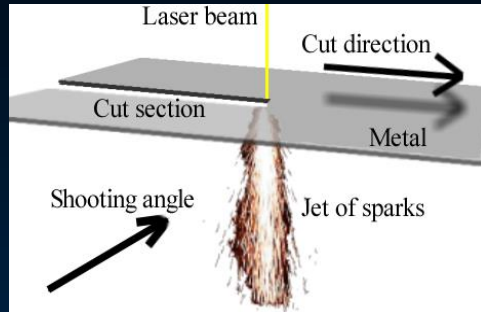


Automatic Monitoring and Control Systems

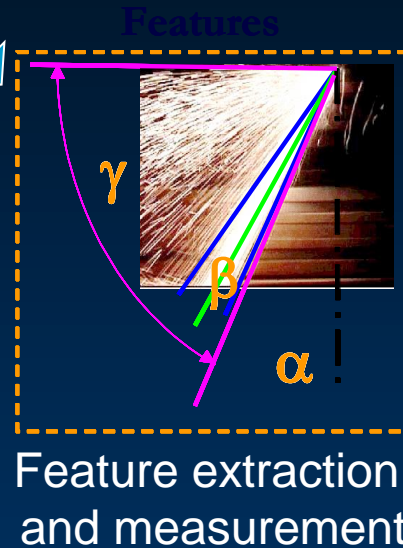
- Accurate
- Often non invasive
- Standardized



Automatic Monitoring and Control Systems



Signal and image
acquisition
and preprocessing



Features



Analysis

QUALITY MEASUREMENT

Technologies for Monitoring and Control Systems

- Sensors and measurement systems
- Signal processing
- Image processing
- Sensor data fusion
- Classification and clustering

Conventional Algorithmic Techniques

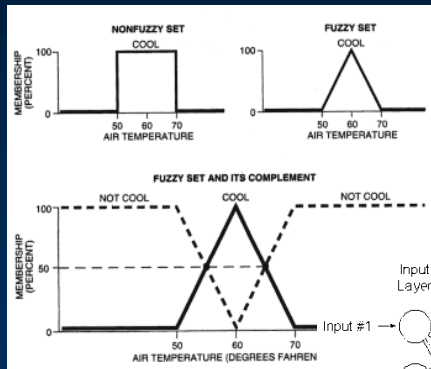
↑ Computational complexity

↓ Require a model

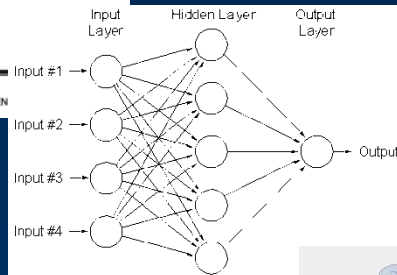
↓ Not able to learn from experience

Computational Intelligence in Monitoring and Control Systems

Fuzzy Systems



Neural Networks



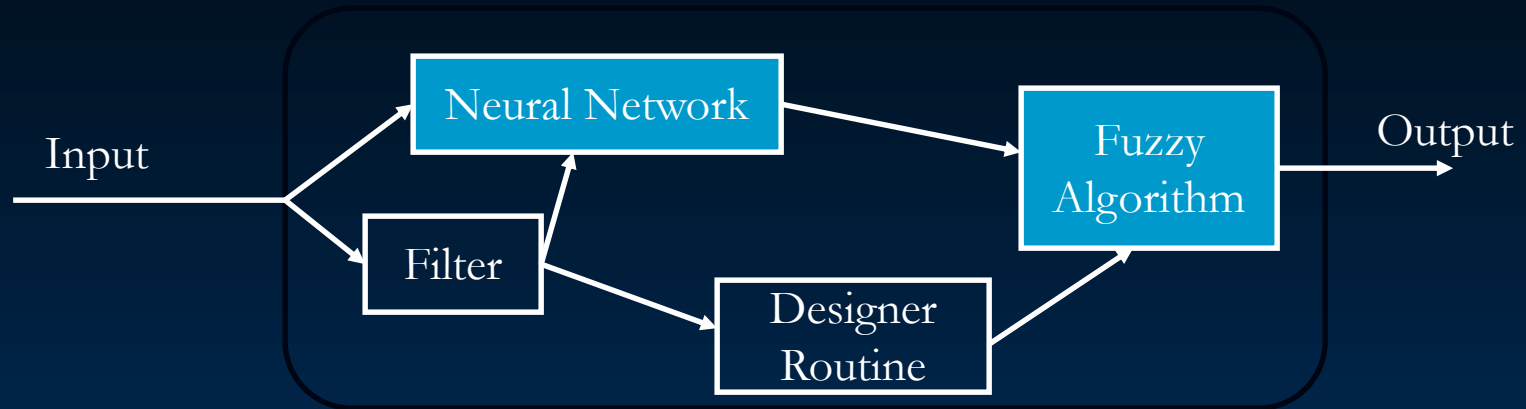
Evolutionary Computing

*Smarter
Intelligent
Adaptive*



Evolvable

Composite Systems



TRADITIONAL PARADIGMS +
COMPUTATIONAL INTELLIGENCE =

-
- + MORE DESIGN DEGREES OF FREEDOM
 - + ACCURACY
 - + PERFORMANCE

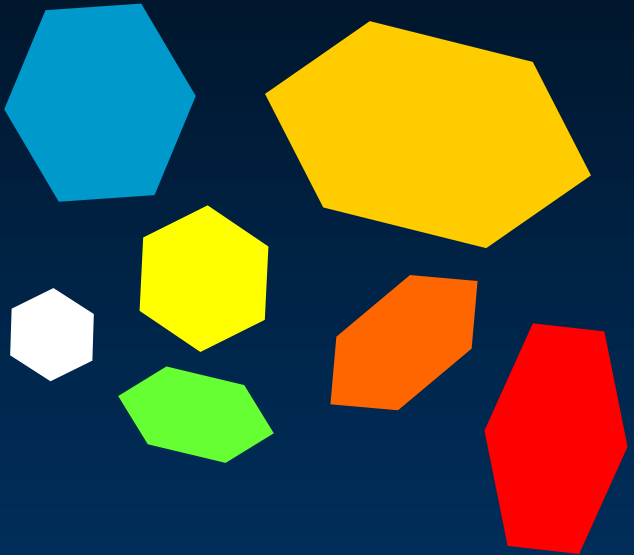
The Main Problem

Tackling *very* different aspects at the same time:

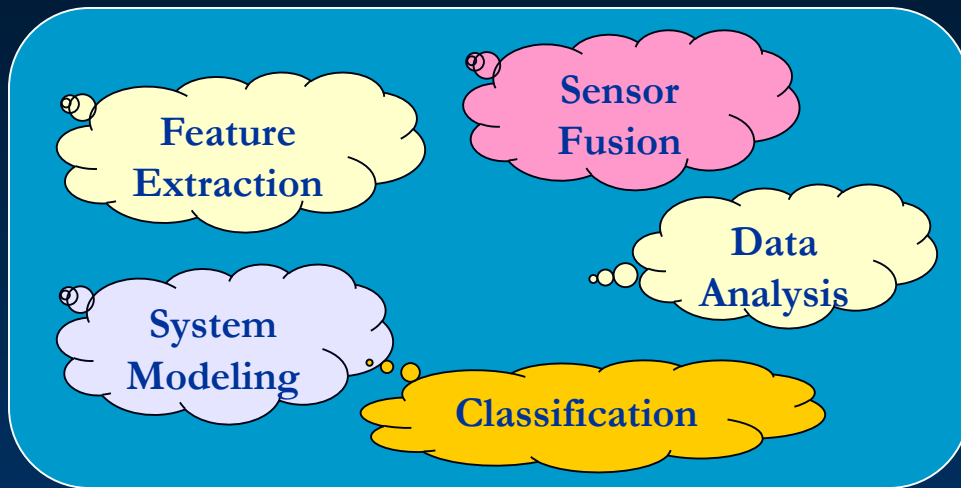
- instrumentation and measurement systems
- image and signal processing.
- feature extraction
- sensor fusion
- system modeling
- data analysis
- classification

How to Deal with Heterogeneous Aspects?

Nowadays:

- Separate issues
 - Module-oriented solutions
 - Ad-hoc solutions
- 
- Limited optimization
 - Limited reusability
 - Limited integrability

A Comprehensive Design Approach



Design methodology



Manufacturing
Applications

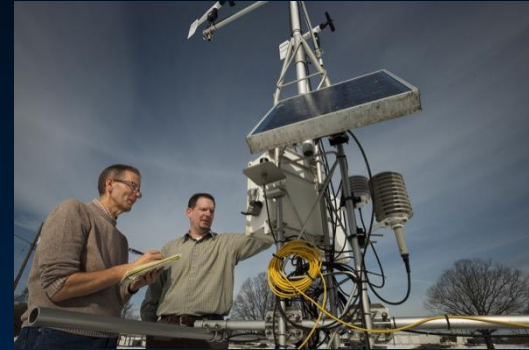
Design Methodology for Intelligent Monitoring and Control Systems

- A. Signal and image acquisition
- B. Signal and image preprocessing
- C. Feature extraction and selection
- D. Data fusion
- E. Classification and quality measurement
- F. Control
- G. System optimization

A. Signal and Image Acquisition

■ Conventional techniques:

- sensor enhancement
- sensor linearization
- sensor diagnosis
- sensor calibration



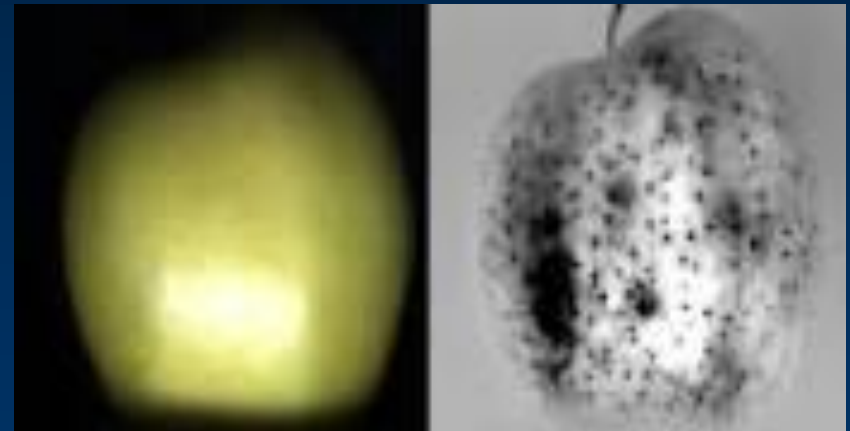
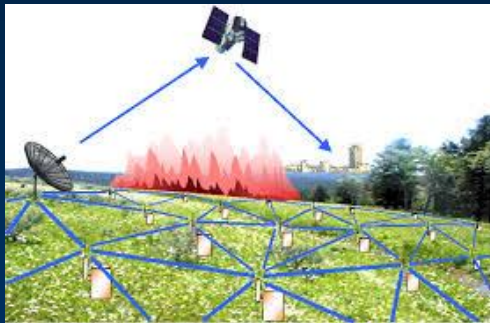
■ Computational intelligence approaches

- self-calibration
- non-linearities reduction
- Error and faults detection



B. Signal Preprocessing

- *Signal preprocessing:*
enhancing the signals and correcting the errors
- *Features processing:*
extract from the input signals a set of features



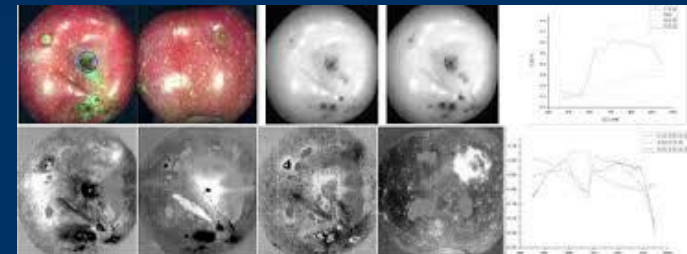
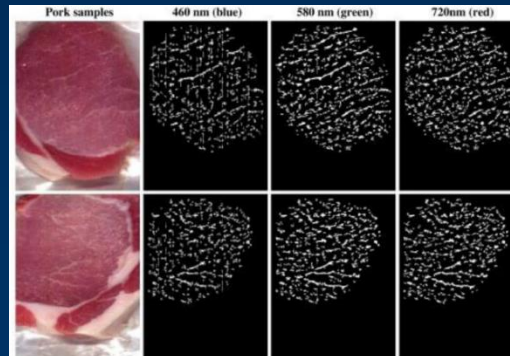
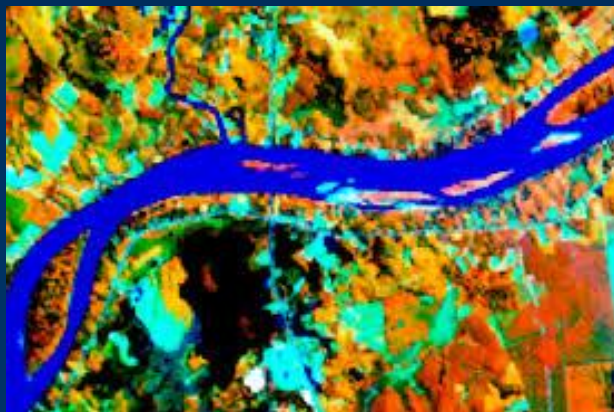
- ➡ Neural and fuzzy techniques
for signal and feature processing:
- Adaptivity, intelligence, learning from examples, ...

C. Feature Extraction and Selection

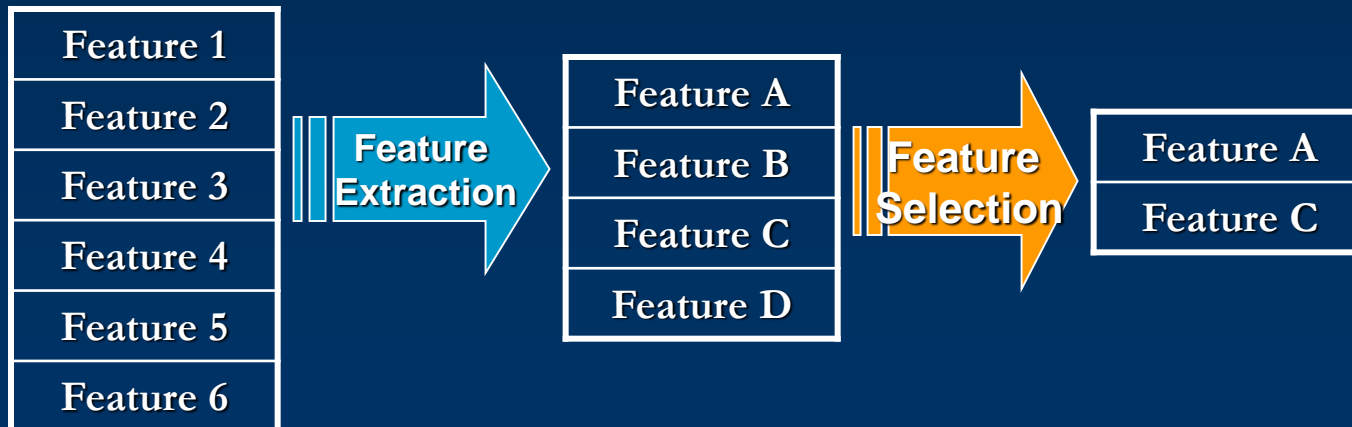
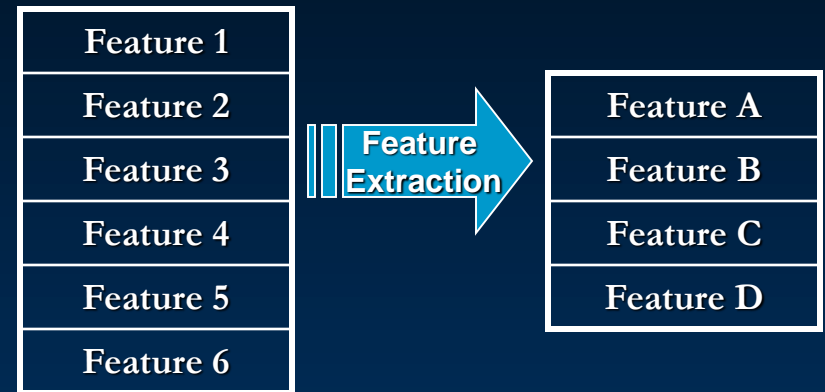
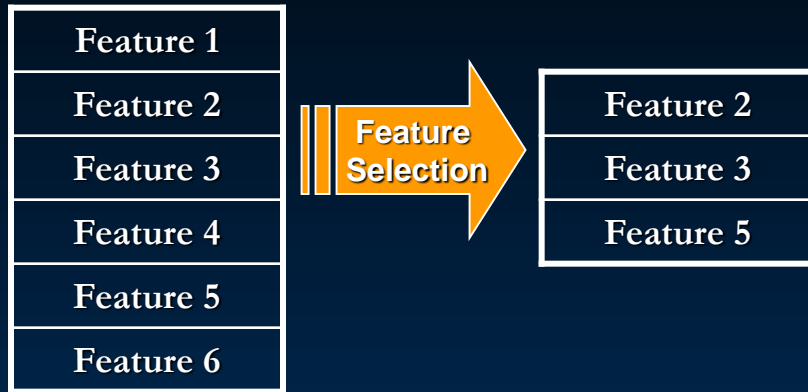
- How many features?

	Complexity	Accuracy
Few features	↓	↓
Many features	↑	↑ ↓

?!?



Selection, Extraction, Selection and Extraction

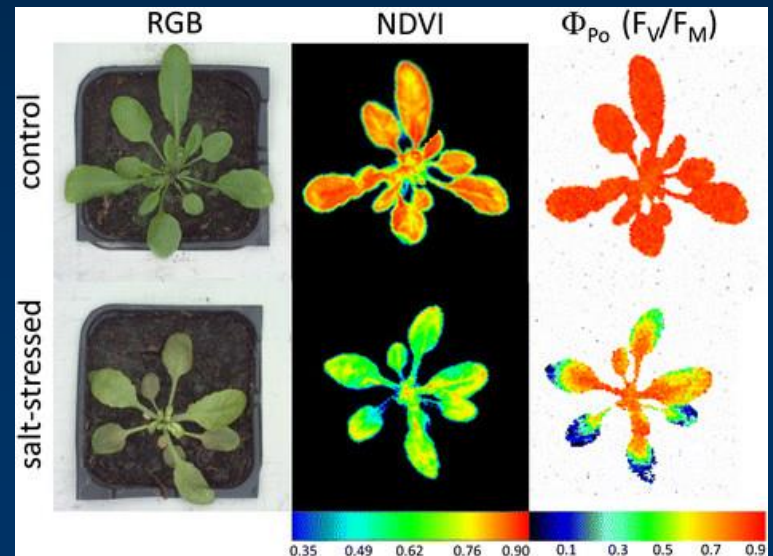


Feature Extraction Algorithms

- Principal Component Analysis
- Linear Discriminant Analysis
- Independent Component Analysis
- Kernel PCA
- PCA network
- Nonlinear PCA
- Feed-Forward Neural Networks
- Nonlinear autoassociative network
- Multidimensional Scaling
- Self-Organizing Map (MAP)

Feature Selection Algorithms

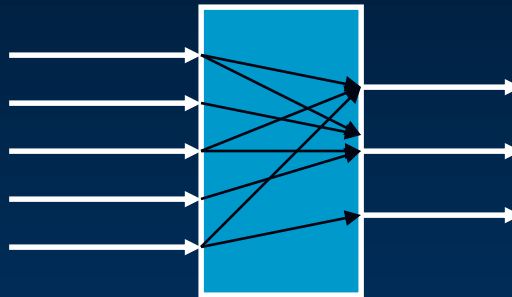
- Exhaustive Search
- Branch and Bound
- Sequential Forward Selection
- Sequential Backward Selection
- Sequential Floating Search methods



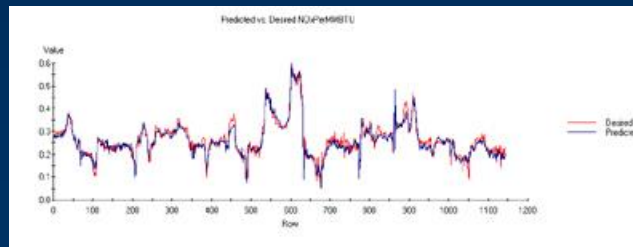
D. Computational Intelligence for Data Fusion

- Fuse the available features/sensors signals to obtain more meaningful information

- *Sensor fusion*



- *Virtual sensors*



E. Computational Intelligence for Classification, Clustering and Pattern Recognition

Features



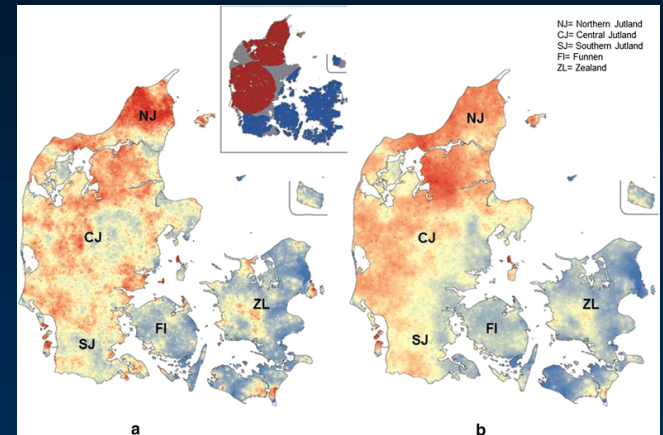
d -dimensional vector



an integer:
classification
of the quality



a floating point value:
an index of quality



F. Control

- Neural-based control to capture the desired behavior through examples
- Fuzzy-based control to capture non-crisp definition of quantities



G. System Optimization

- System parameters difficult to fix
- Very often *trial-and-error approaches*
- *Evolutionary computation* techniques
can solve this optimization task



Conclusions

- Monitoring and control are critical for advanced manufacturing processes and for maintaining an economical leading role
- Monitoring is critical for advanced environmental applications and ensure a sustainable environment
- A comprehensive design methodology should deal with all aspects in an integrated way
- Computational intelligence offer additional opportunities for adaptable and evolvable systems

Thanks!

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